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## What we claim is:

1. Apparatus for removing ionisable impurities from an electrolyte solution in an electromembrane device, comprising means for conveying at least one stream of electrolyte solution between a cathode and an anode of the device, and means for transferring selected ions from the electrolyte solution into a separate stream upon application of a current.

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- 2. Apparatus according to Claim 1, wherein the means for transferring selected ions comprises an anion exchange membrane adjacent the cathode or a cation exchange membrane adjacent the anode or both.
- 3. Apparatus according to Claim 2, wherein each membrane is in contact with an electrode.
- 4. Apparatus according to Claim 2, wherein each membrane is in electrical contact with an electrode by means of a liquid permeable ion conducting material.
- 5. Apparatus according to Claim 4, wherein the liquid permeable ion conducting material comprises at least one of an ion exchange resin, ion exchange fibres or an ion exchange foam.
- 6. Apparatus according to Claim 5, wherein a liquid permeable anion conducting material contacts the cathode and a liquid permeable cation conducting material contacts the anode.

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- 7. Apparatus according to claim 1, wherein the ion transfer means for transferring selected ions from the electrolyte solution to the separate stream is adapted to transfer anions only.
- 8. Apparatus according to Claim 1, wherein the ion transfer means for transferring selected ions from the electrolyte solution to the separate stream is adapted to transfer cations only.
- Apparatus according to Claim 1, wherein the ion transfer means for transferring selected ions from the electrolyte solution to the separate stream is adapted to transfer both cations and anions.
- Apparatus according to claim 1, wherein the selected ions are transferred into a concentrate stream.
- 11. Apparatus according to Claim 10, wherein the concentrate stream contains ions removed from a feed liquor by the electromembrane device.
- 12. Apparatus according to claim 1, wherein the electrolyte solution comprises distilled water.
- 13. Apparatus according to claim 1, wherein the means for conveying at least one stream of electrolyte solution comprises means for conveying a first stream between the cathode and the anode in contact with the cathode, and means for conveying a second stream between the cathode and the anode in contact with the anode.

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14. Apparatus according to claim 1, wherein the means for conveying at least one stream of electrolyte solution comprises means for recirculating the electrolyte solution between the cathode and the anode.

- 15. An electromembrane device, including means for removing ionisable impurities from an electrolyte solution, the means comprising a means to convey at least one stream of electrolyte solution between a cathode and an anode of the device and means to transfer selected ions from the electrolyte solution into a separate stream upon application of a current.
- 16. An electromembrane device according to Claim 15, wherein the device is an electrodeionisation device or an electrodialysis device.
- 17. An electromembrane device according to Claim 15, wherein the device is part of a liquid waste treatment system.
- 18. An electromembrane device according to Claim 15, wherein the device is part of a waste fluoride treatment system.
- 19. A process for removing ionisable impurities from an electrolyte solution in an electromembrane device, comprising conveying at least one stream of electrolyte solution between an anode and a cathode of the device, applying a current to the device to transfer selected ions from the electrolyte solution to a separate stream.
- 20. A process according to Claim 19, wherein the selected ions are anions only.

- 21. A process according to Claim 19, wherein the selected ions are cations only.
- 22. A process according to Claim 19, wherein the selected ions are both anions and cations.
- 23. A process according to Claim 19, wherein the separate stream is a concentrate stream.
- 24. A process according to Claim 19, wherein the electrolyte solution is distilled water.
- 25. A process according to Claim 19, wherein the electrolyte solution is recirculated between the cathode and the anode.
- 26. A process according to Claim 19, carried out as part of an electrodeionisation process or an electrodialysis process.
- 27. A process according to Claim 19, carried out as part of a liquid waste treatment process.
- 28. A process according to Claim 19, carried out as part of a waste fluoride treatment process.